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Please Deliver This Transmission To:

Name: Zoila Cabrera  
Firm or Company: U.S. Patent Office - Art Unit 2125  
Facsimile Number: 571.273-8300  
From: Jerry A. Schulman  
Regarding Our Matter: S/N 10/820,522  
Date: July 26, 2006 Total Pages Sent: 25  
(Including Cover Sheet)

Message:

Dear Ms. Cabrera:

Per your telephone message today I am faxing a signed copy of Applicant's Second  
Supplementary Response together with the executed Declaration of Joseph L. Arvin.

Please call me with any questions you may have.

Thank you,

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PAGE 1/25 \* RCVD AT 7/26/2006 5:38:46 PM [Eastern Daylight Time] \* SVR:USPTO-EFXXF-2/21 \* DNIS:2738300 \* CSID:6306272145 \* DURATION (mm-ss):06-36

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Attorney Docket 10224-2-2

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

<b>APPLICANT:</b>	Joseph L. Arvin	)	
<b>SERIAL NO.:</b>	10/820,522	)	Art Unit 3722
<b>FILING DATE:</b>	04 Apr 2004	)	
<b>TITLE:</b>	Apparatus and Method for Machining Workpieces	)	

Oakbrook Terrace, Illinois  
July 26, 2006

The Commissioner for Patents  
P.O. Box 1450  
Alexandria VA 22313-1450

**SECOND SUPPLEMENTAL AMENDMENT**

In response to the Office Action of November 17, 2005, please amend the above-identified application as follows and consider the following remarks:

**Amendments to the Claims** are reflected in the listing of claims which begins on page 2 of the paper.

**Remarks** begin on page 9.